Each

Dart Aerospace Ltd. Friday, 2/23/2007 1:41:43 PM Kim Johnston User: **Process Sheet** : LOCKNUT **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 30915 Job Number : 10074 **Estimate Number** : NIA : D30157 Part Number P.O. Number . D3015 REV. B S.O. No. : 1/1A **Drawing Number** : 2/23/2007 This Issue : N/A Project Number Prsht Rev. : MA : PURCHASED PARTS **Drawing Revision** First Issue : 26324 Material Previous Run 200 Um: : 3/5/2007 **Due Date** Written By Checked & Approved By New Issue SM : Est: A 04.06.08 Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: **PURCHASING** 1.0 Comment: PURCHASING C207/02/26 Issue P/0: 3/8 \( \) Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNM5S1 Material release note required PFSLNNM5S1 Lock Nut 2.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s) LOCKNUT PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0

QC6



Comment: DIMENSIONAL CHECK

Page 1

PACKAGING



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:





## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES												
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
Part No	):	PAR #:	Fault Category:	NCR: Yes	No) DQ	A: 💭	Date: 🤇	17 losies						

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
DATE		Description of NC		Corrective Action Section B	Verification		Annewal								
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto							

NOTE: Date & initial all entries

Daţe: User: Friday, 2/23/2007 1:41:43 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 30915

Part Number: D30157

Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-63-07

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES	3				
DATE STEP		PROCEDURE CHANGE	Ву		Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	s No DQ	Δ.	Date:	

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
		Description of NC		Corrective Action Section E	Verification	A								
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto						
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NOTE: Date & initial all entries

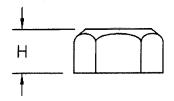




DESIG	**************************************	DRAWN BY		SPACE LTD INTARIO, CANADA
CHECK	KED	APPROVED	DRAWING NO.	REV. B
-	<b>TA</b>	1 -#	D3015	SHEET 1 OF 1
DATE		<u></u>	TITLE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5 >	0.19	ACKDANDS, P/N PFS LNNM5S1

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Approved By:

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included tax Subtotal

Total purchase order in

Total tax

CAD Dollars